

Date: Friday, 05/10/2007 9:18:38 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SET-SCREW
 Job Number : 35024
 Estimate Number : 13024
 P.O. Number : *N/A* Part Number : D35333
 This Issue : 05/10/2007 S.O. No. : *N/A* Drawing Number : D3533 REV B
 Prsht Rev. : NC Project Number : *N/A*
 First Issue : *N/A* Type : PURCHASED PARTS Drawing Revision : B
 Previous Run : 34899 Material : *N/A*
 Written By : _____ Due Date : 12/10/2007 Qty: 100 Um: Each
 Checked & Approved By : _____
 Comment : Est Rev:A New Issue 07.09.24 EC Verified by: DD

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: Issue P/O: *4037*
 Purchase Part Number: 91375A161
 Supplier: MAC MASTER CARR
 Certificate of conformity is required

07/10/31

(100)

2.0 91375A161 SET SCREW



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
 SET SCREW

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure material certification is attached

07/10/31 (100)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

07/10/31 counter 104

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and stock
 Location: *108*

07/10/31 SQ 104x

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Drawing Name: SET-SCREW

Job Number: 35024

Part Number: D35333

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

104
10/11/02

Job Completion



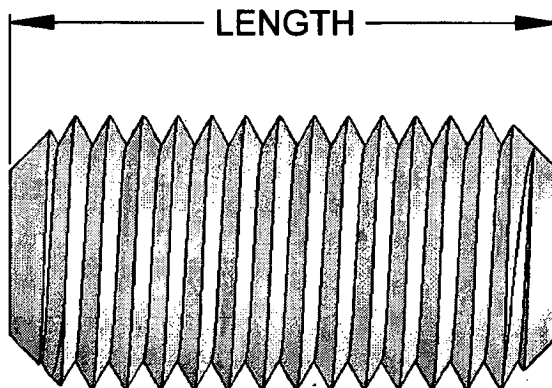
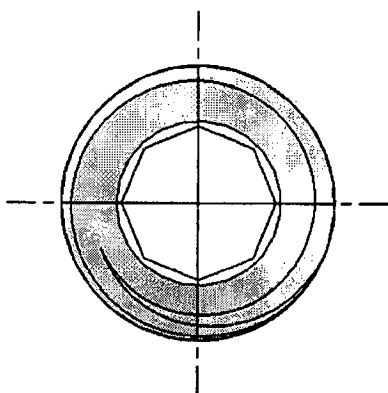
11.07.11.02



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED #	DRAWING NO. D3533	REV. B SHEET 1 OF 1
DATE 07.06.14		TITLE SET SCREW	SCALE NTS
REV	DATE	DESCRIPTION	
A	06.07.12	NEW ISSUE	
B	07.06.14	ADD D3533-3; ADD MATERIAL/FINISH COLUMN	

SPECIFICATION CONTROL DRAWING

RELEASED
07-08-03 #



B

PART NUMBER	MATERIAL AND FINISH	SIZE	LENGTH	POSSIBLE SUPPLIER
D3533-1	18-8 STAINLESS STEEL	1/4-28 UNF	1.000	McMASTER-CARR, P/N 92311A564
D3533-3	BLACK OXIDE ALLOY STEEL	#6-40 UNF	0.188	McMASTER-CARR, P/N 91375A161

B

NOTES:

- 1) TYPE: CUP POINT HEX HEAD SET SCREWS
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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ST ID

ON

K6A 1

**YOUR PURCHASE
ORDER NUMBER**
PO 00004037

Today's Date: 6/25/07

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500**PAGE**
1 OF 1
MCM NUMBER
5898681-01

House Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 67-13 62-16	90133 A017	1 PK	NEOPRENE CUSHIONING & SEALING WASHER #10 SCREW SIZE, .170" ID, 1/2" OD, .093" THICK PKG= 100 EA/PK	3	1 PK	1
1- 85-02 02-72	91375 A161	1 PK	ALLOY STEEL CUP POINT SOCKET SET SCREW 6-40 THREAD, 3/16" LENGTH PKG= 100 EA/PK	2	1 PK	1
1- 91	91375 A160	1 PK	ALLOY STEEL CUP POINT SOCKET SET SCREW 6-40 THREAD, 1/8" LENGTH PKG= 100 EA/PK	1	1 PK	1

EP 07/06/26